PROBLEM PRESENT STATUS: COUNTERMEASURE: Provide relieve for cutting edge of the M16 Tap where chips out flows from the PRV hole & thread formation is smooth. Mr. Manas Dey BENEFITS:- Defect generation of hard burr in threaded area. WHY-WHY ANALYSIS: WHY-WHY ANALYSIS: WHY2:- Hard thread observed in PRV hole & thread formation is smooth. BEFORE AFTER KAIZEN FINISH: BENEFITS:- Defect generation eliminated WHAT TO DO: Check for relieve at tool cutting area in M16 Tap HOW TO DO: During new tool inspection time. Why3:- No Relieve found in M16 Tap FREQUENCY: During new tool changing. SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT SR. SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT SR. SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT SR. DEFOLITION TO CRESP. STATUS HD SCOPE INFORMATION IN OTHER PLANT		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E & T			
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